Particularly robust single- or multi-stage throttle with axially arranged perforated orifice







> Type GD, sectional view

Product features

- Cavitation free single- or multi-stage-layer perforated orifice for reducing pressure
- Interchangeable internal parts
- Wear-free
- Designed for extreme high pressure applications and to prevent cavitation damages
- The orifice plate throttels are extremely robust and thus enable the use of complete water mixtures and other media

Applications

- Power and process industry
- Offshore applications
- Also suitable as pump protection for pressure reduction of the minimum flow

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Technical data

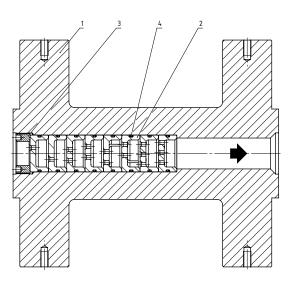
Nominal diameter	DN 25-200 / NPS 1-8	
Pressure class	PN 100 – 640 / Class 150 – 4500	
Temperature (max.)	Up to 230 °C / 446 °F (or on request)	
Housing material	1.0460 / A105 1.5415 1.7335 / A182F12CI.2 1.7383 / A182F22CI.3 1.4903 / A182F91 1.6368 1.4404 / A182F316L	
Housing type	Forged	
Medium	Water, water mixtures	
Flanges	EN 1092-1, ASME B16.5, ISO 7005, JIS, JPL, welding ends on request	
Designs	Globe type	
Number of stages (max.)	12	
Number of controlled stages (max.)	0	
Operating range (max.)	1:1	

Function

The GD throttle reduces the pressure over axially arranged perforated orifice with different cross-sectional contrictions. As a result, the pressure reduction without cavitation risk take place step by step.

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Sectional drawing (multi-stage)



Parts list (multi-stage)

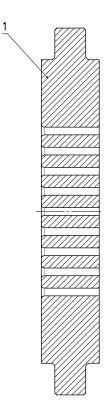
Pos.	Item	Material
1	Housing	*
2	Orifice	1.4122
3	Ring	1.4122
4	O-Ring	**

- * See table "Technical data"
- ** Depending on customer requirements

Parts list as an example of the standard configuation

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Sectional drawing (single-stage)



Parts list (multi-stage)

Pos.	Item	Material
1	Orifice	1.4404

Parts list as an example of the standard configuation

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Dimensions (throttle)

Nominal diameter		Measures A (mm)		
DN	NPS	single-stage	multi-stages up to 8	multi-stages up to 12
25	1	20	200	200
32	1,25		200	200
40	1,5		250	350
50	2		250	350
65	2,5		250	350
80	3		350	500
100	4		350	500
125	5		350	500
150	6		500	700
200	8		500	700

